



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D044-719-011L02
Job Sheet 189991



Part No: D044-719-011L02

Job Qty: 5 pcs

Part Name: R44 Cabin Floor Protectors - Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/1/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A New Issue 10.03.03 LL IPP Rev:B as per DSI 9504 DD
10.03.08 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs		3/1/19	0.00	0.00	Packaging 1 - 1		MAR 1 1 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 2/1/19 12:46 PM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	5 pcs	3/1/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
125 DC - 1 - B4B	5 pcs	3/1/19	0.00 0.00		DC - 1 - B4B	DAS 21
					DC - 2 - B4B	MAR 1 1 2019
130 Packaging 3-1 - Stock - B4B	5 pcs	3/1/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	DAS 21 9-89
					Packaging 3 - 35 - B4B	
140 QC 21 - FG	5 pcs	3/1/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	MAR 1 1 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness) QC4- 100% Inspect kits for completeness

125 - (Document Control) Photocopy bluefile and create labels per PPP D044-719-011L02 CHG004

130 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D044-719-011L02 Location:FG026

140 - QC21- Final Inspection - Work Order Release



Container No: S161096



Part: D044-719-011L02

Job No: 189991

Serial No/Batch: S161096

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-40 Issue 1 of 1

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2854-1-100	Velcro Strip, Looped	40 pcs (8 ea)	110-Packaging 1 - Pick Kit	5150651
D2854-3-100	Hooked Velcro	40 pcs (8 ea)	110-Packaging 1 - Pick Kit	5150943
D3281-1L02	Floor Protector, Fwd LH Black	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160819
D3281-2L02	Floor Protector, Fwd RH (Black)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160822
D3281-3L02	Floor Protector, Aft LH (Black)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	50478602
D3281-4L02	Floor Protector, Aft RH (Black)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5060826
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2854-1-100	40	0	0
	D2854-3-100	40	0	0
	D3281-1L02	5	4	0
	D3281-2L02	5	0	0
	D3281-3L02	5	8	0
	D3281-4L02	5	4	0
Part Specifications				
Specifications could not be found.				

Plex 2/1/19 12:46 PM Dart.lajeunesse.marie

57425
337
426

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					